





1898
Harris Lumberyard

MADE IN THE USA...



1955
Working in the Plant



Modern Harris

...SINCE 1898

For nearly 120 years, Harris Wood has been hand crafting hardwood flooring of exceptional quality. Through two World Wars, two recessions, man's first flight and man on the moon... the Harris Brand has stood the true test of time. As a full line, American-owned, domestic hardwood flooring manufacturer, Harris Wood is proud to continue the tradition of excellence on which it was founded.

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Harris Timeline, benefits of Engineered Wood and Tips on selecting the Right Floor

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Quality smooth surface engineered T&G wood flooring for the competitive builder market

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Matte ultra-low gloss smooth surface engineered T&G wood flooring

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Full Collection Specifications

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ABOUT HARRIS WOOD

Harris Manufacturing Co. is founded by William Pond Harris in Johnson City, Tennessee

1902

Allen Harris, son of William Harris, drove business with marketing parquet strip flooring in New York City



Expanded manufacturing Unfinished Tongue & Groove Solid Strip and Plank flooring capabilities

1930s



Began manufacturing Engineered Tongue & Groove Plank Flooring
Installed UV Cured Urethane prefinishing line for Solid and Engineered flooring

1980s



Began manufacturing of Prefinished "Longstrip" Engineered flooring in new facility

1990s

Acquired by Q.E.P. Co., Inc. allowing Harris Wood to return to its roots as a leading hardwood flooring supplier



Introduced FinishLoc advanced system to "Loc" in and protect the finish

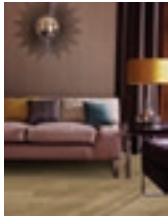
2010



Obtained FloorScore Certification for all Harris Wood Products

2014

Won Best New Product, Surfaces International Tradeshow: Aspen White Oak Castle Creek



Expanded into wider width market with Harris Contours

2016



1898

The small lumber company focused on supplying construction materials to the building industry

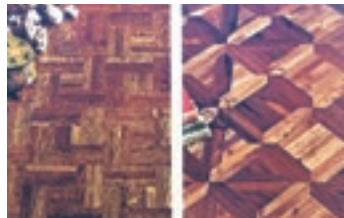


1914-1945

WORLD WARS I/II and GREAT DEPRESSION YEARS: Boom or bust housing markets lead Harris to manufacture various products such as on-base Army house flooring, persimmon golf club shafts, cannon rods, wagon wheel spokes, broom handles, 22 million tent stakes, dummy shells, and military Radio Promixity Fuse Projectors



1952



Began manufacturing Unfinished Bondwood Parquet which came to be one of the most popular flooring choices with hundreds of millions of square feet installed all over the world



1989

Major expansion by building a new \$40 million state-of-the-art manufacturing facility in Johnson City, TN



Allen Harris, Jr. is the first inductee into the NWFA Hall Of Fame

2007

Introduced new VALINGE 5G manufacturing capability which led to the introduction of a glueless locking engineered product line



2012

Expanded product offering with Natural Cork Engineered Plank



2015

Invested in mechanical wirebrushing process and upgraded wood texturing capabilities

Expanded Harris offerings to include a unique LVT hybrid, Luxury Vinyl Cork



2017

Investing in finishing improvements which will reduce virtually all waste during the staining process

State of the art lighting upgrades to reduce energy consumption by 75%

Made in the USA for 119 years, and still going strong



Independently certified since 2012

HARRIS WOOD FLOORS, NATURALLY

- Our floors have been made since 1898 in East Tennessee near the Great Smoky Mountains National Park where environmental responsibility is a serious matter
- Our wood is harvested within 500 miles of our factory reducing transport and handling
- Domestically sourced only from well managed renewable, sustainable hardwood forests
- 100% natural real hardwood 5-ply engineered flooring - no composites
- Produced using environmentally friendly manufacturing processes - 100% of the tree is used either as flooring or as fuel for our factory
- CARB 93120 ULEF Compliant - the strictest U.S. guidelines for formaldehyde emissions, and additionally are manufactured using ULEF adhesives
- FloorScore Certified - Indoor Air Quality Certified to SCS - EC10.3 - 2014 meeting school classroom and private office parameters, and emissions criteria of LEEDS v5, CHPS, the Green Guide for Health Care, and recognized by a long list of healthy building programs



SELECTING THE RIGHT FLOOR



SPRINGLOC

Patented locking system requires no glue or nails to install. With a self-locking Tongue & Groove profile, this flooring is mainly designed for non-attached floating installation using an approved cushioned underlayment. Well suited for the DIYer, can be installed over most any structurally sound, flat, and dry subfloor on any level of the home.

DIRECT-ATTACHED TROWELED FULL-SPREAD GLUE DOWN Can also be directly glued to the subfloor, with an approved engineered floor adhesive (troweled full-spread glue down method).



TONGUE & GROOVE

Versatile floors featuring a non-locking, traditional tongue & groove profile. Can be installed on any level of the home using a variety of installation options.

FLOATING Install over most structurally sound, flat, and dry subfloors. Float over a cushioned underlayment by gluing planks together during installation (with an approved T&G adhesive).

DIRECT-ATTACHED TROWELED FULL-SPREAD GLUE DOWN Install over plywood, OSB, or concrete subfloors. Requires an approved engineered hardwood flooring adhesive.

DIRECT-ATTACHED STAPLE / NAIL Install over plywood or OSB subfloors. Requires appropriate manual or pneumatic stapler/nailer.

COLOR Lighter color floors create a sense of openness making a room seem larger. Lighter colors also show less surface contaminants (dust, pet hair, etc.) between cleanings. Darker color floors add a sense of boldness and are often used to make a more dramatic modern decorating statement.

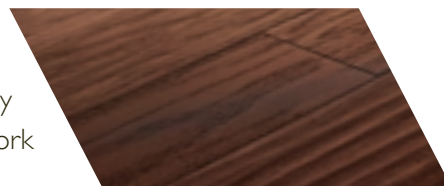


GLOSS High-gloss floors usually reflect more formal, sophisticated settings. More casual, contemporary rooms benefit from lower gloss floors. A lower gloss finish will show fewer scratches than a higher gloss. This is especially true with darker color floors.

PLANK WIDTH Wider width planks (4-3/4" and above) work best in larger rooms creating a more luxurious and dramatic appearance. Traditional 3" width planks offer a more traditional look and are best suited for smaller rooms often making them seem larger.

GRAIN PATTERNS A wood species that features heavier graining will conceal many of life's accidents. For example, even though Maple is a harder wood than Oak, scratches will be more apparent on its cleaner grain face. Oak and Hickory are excellent choices for high traffic areas.

SURFACE TEXTURE Textured surface floors (scraped, distressed, brushed, etc.) add rustic character to any setting. Surface textured floors also work well in high traffic areas.



VINTAGE All wood flooring products include natural color variation. Products that include 'Vintage' or 'Rustic' in the description will include a greater amount of naturally occurring light and dark wood color plus grain variations.

VERSATILE

- Surface options to choose from: Smooth to Textured, Scraped, and Wirebrushed
- Only American Species - Red and White Oak, Maple, Hickory, Pecan, Birch, American Cherry, Walnut
- Various widths available ranging from 3" to 6-1/2" - All in Random Lengths

INVITING & SAFE

- A product of nature that adds a warm, comforting feel to any room
- Comfortable underfoot all year long, less synthetic/plastic feeling than some laminates
- Hypo-allergenic, does not trap dust and allergens like carpet

DURABLE

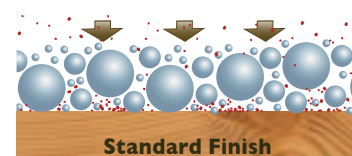
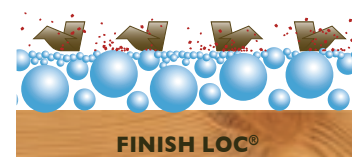
- Durable 5 - balanced ply cross directional engineered real hardwood construction
- More stable than a solid wood floor, allows use where Solid wood flooring can't
- Warranties ranging from 25 years to "Lifetime" depending on the collection
- Easily cleaned with a broom, microfiber mop, or non-beater bar type vacuum

BEST INVESTMENT

- Realtors agree that wood flooring is today's flooring of choice, adding more value to the home
- Properly maintained a wood floor will last a long time and it's natural appeal never ends gaining character over the years
- Will outlast carpet, never goes out of style like linoleum or vinyl, and when maintained can rival the longevity of tile or stone
- Can be professionally Screened/Recoated to restore luster, or Sanded/Refinished to repair damage if ever needed

RESPONSIBLE

- Wood is a 100% natural, sustainable and replenishable resource unlike petroleum based floor coverings like some carpet, linoleum, vinyl, and other harvested natural non-replenishable materials like natural stone and marble
- An engineered wood floor needs only 50% of the natural wood resource than a Solid wood floor to produce
- At the end of its lifecycle, wood flooring is recyclable and biodegradable



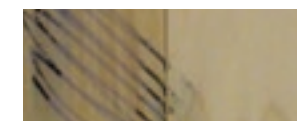
Resists Scuffs, Repels Stains & Maintains Gloss

Available on Harris Wood Floors® exclusively, is an advanced, proprietary finish system containing millions of microscopic particles that form a shield to "Loc" in and protect the finish. Traditional finishes allow dirt particles and stains to penetrate which leads to dull, scuffed floors overtime.



Standard Finish FINISH LOC®

Scouring pad brushed across both flooring planks repeatedly



Standard Finish FINISH LOC®

Attempt to remove permanent marker with an all-purpose anti-bacterial cleaner

*Available on all collections except Harris ONE & ONE Contours



DESIGNED FOR LIFE



Red Oak Natural

HARRIS ONE

Quality smooth surface engineered
T&G wood flooring for the competitive
builder market

Aluminum Oxide Finish
Smooth • Satin Gloss

3" or 5" widths • 3/8" thick
12" to 46-1/4" Random Lengths

25 Year Residential Finish & Lifetime Structural Warranty

For full Product Line Specifications, see page 42





Red Oak Charcoal



Vintage Maple Natural



Vintage Hickory Cordovan



Vintage Maple Smokey Grey



Red Oak
Natural

Red Oak
Colonial

Red Oak
Dark Gunstock

Red Oak
Bridle

Red Oak
Charcoal

HARRIS ONE



Vintage Hickory
Natural

Vintage Hickory
Caramel

Vintage Hickory
Cordovan

Vintage Maple
Natural

Vintage Maple
Smokey Grey



Red Oak Barley

HC HOMESTEAD

Matte ultra-low gloss smooth surface
engineered T&G wood flooring

FinishLoc®

Smooth • Ultra Low Gloss

3" or 5" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

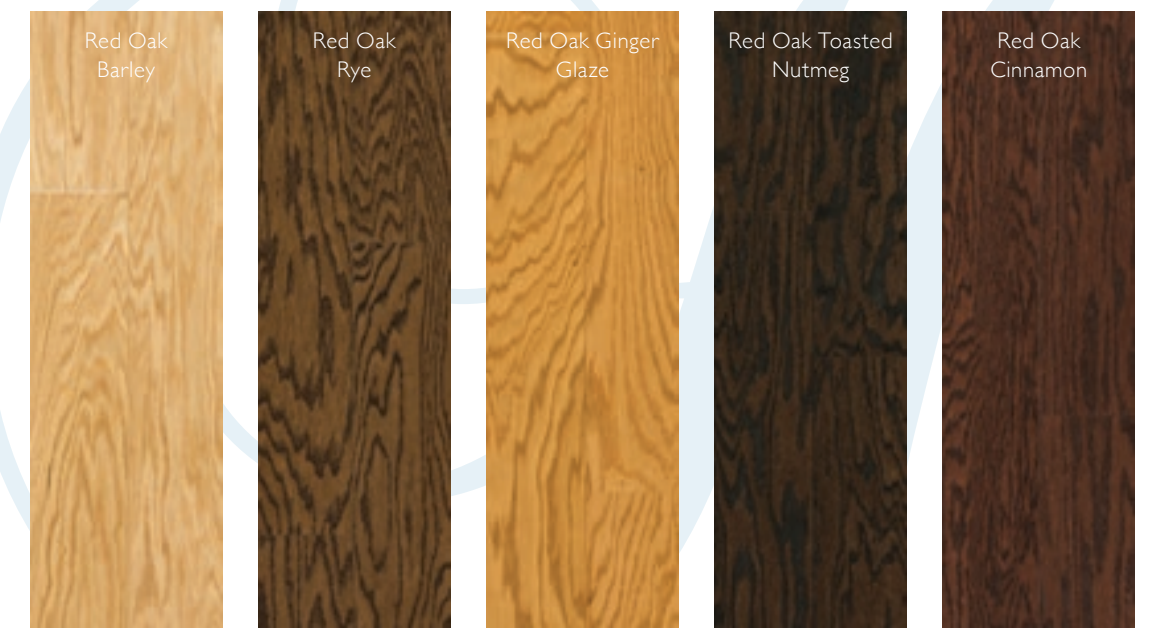
For full Product Line Specifications, see page 42





Red Oak Toasted Nutmeg

HOMESTEAD



Red Oak Barley

Red Oak Rye

Red Oak Ginger Glaze

Red Oak Toasted Nutmeg

Red Oak Cinnamon



Rustic Pecan Dark Mustang

TRADITIONS ENGINEERED



Rustic Pecan Golden

Rustic Pecan smooth surface engineered
T&G wood flooring

FinishLoc®

Smooth • Semi-Gloss

5" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 42



Rustic Pecan
Classic



Rustic Pecan
Golden



Rustic Pecan
Mustang



Vintage Hickory Natural

TRADITIONS SPRINGLOC

Smooth surface user friendly SL-Locking
engineered wood flooring

FinishLoc®

Smooth • Satin Gloss

4-3/4" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 42





Vintage Maple Natural



Red Oak Sterling Grey



Vintage Maple Cappuccino



Walnut Natural Glaze



TRADITIONS SPRING LOC





White Oak Cascade



Smooth surface engineered T&G wood
flooring reminiscent of old oiled
ultra-low gloss floors

FinishLoc®

Smooth • Ultra Low Gloss

5" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43





Vintage Hickory Shadewood



Walnut Willow



Walnut Alpine



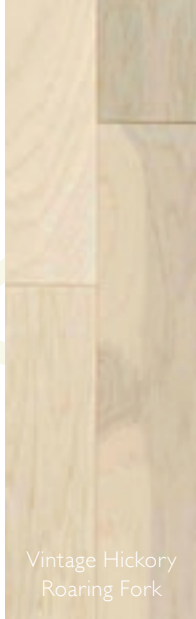
Vintage Maple Monarch



White Oak
Castle Creek



White Oak
Cascade



Vintage Hickory
Roaring Fork



Vintage Hickory
Silverdale



Vintage Hickory
Shadewood

ASPEN



Vintage Hickory
Ashcroft



Vintage Maple
Snow Cap



Vintage Maple
Monarch



Walnut
Alpine



Walnut
Willow



Red Oak Toasted Chestnut

ONE CONTOURS

Subtly textured wide-plank engineered
T&G wood flooring

Aluminum Oxide Finish

Textured • Matte Gloss

6-1/2" widths • 3/8" thick

12" to 46-1/4" Random Lengths

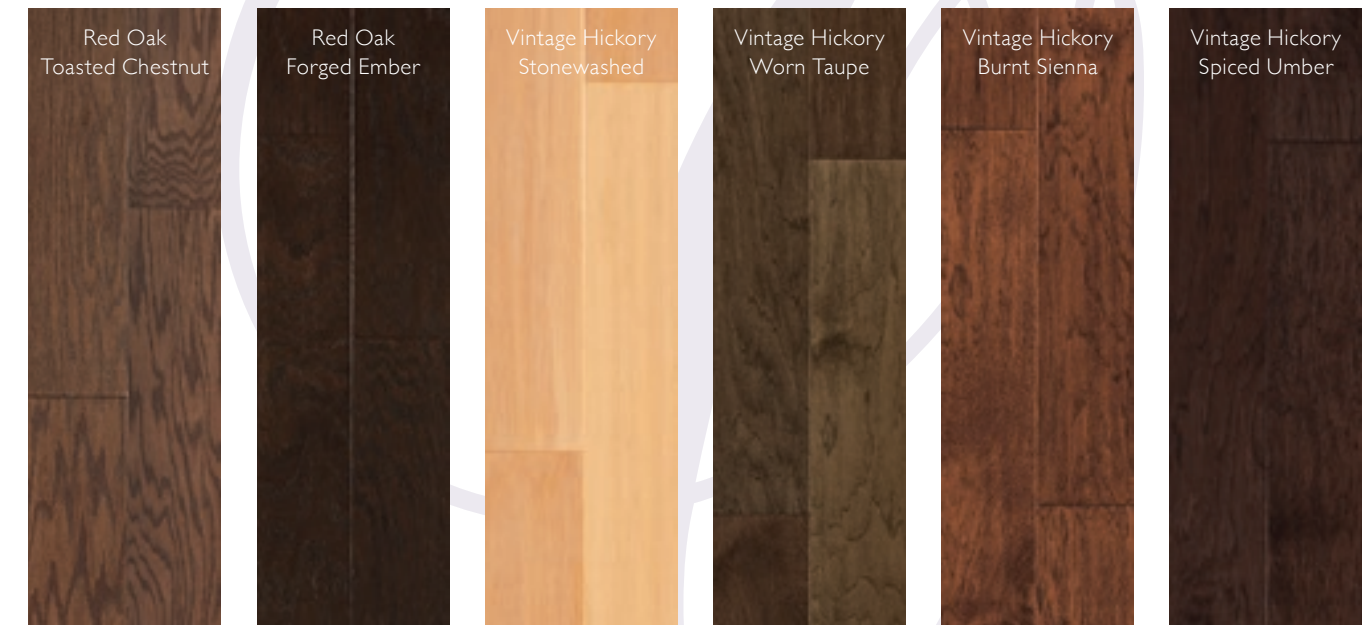
25 Year Residential Finish & Lifetime Structural Warranty

For full Product Line Specifications, see page 43





ONE CONTOURS





Vintage Hickory Weathered Limestone

FOOTHILLS

Subtly wire-brushed surface engineered
T&G wood flooring

FinishLoc®

Textured • Matte Gloss

5" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43





32 Vintage Hickory Copper Rock



Vintage Hickory Bronzed Sandstone



Vintage White Oak Tumbled Pebble

FOOTHILLS



Vintage White Oak
Tumbled Pebble



Vintage Hickory
Copper Rock



Vintage Hickory
Bronzed Sandstone



Vintage Hickory
Silver Moss



Vintage Hickory
Weathered Limestone



SPRINGLOC TODAY

Textured surface user friendly
SL-Locking engineered wood flooring

FinishLoc®

Textured • Matte Gloss

4-3/4" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43



Vintage Hickory Mustang



36 Yellow Birch Wheat



Vintage Hickory Dark Cognac



Yellow Birch Rum

SPRINGLOC TODAY





Vintage Hickory Golden Palomino

TRAILHOUSE HICKORY

Rustic, heavily worn textured surface
engineered T&G wood flooring

FinishLoc®

Textured • Matte Gloss

5" widths • 3/8" thick

12" to 46-1/4" Random Lengths

Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43





40 Vintage Hickory Bridle



Vintage Hickory Rawhide



Vintage Hickory Sterling Grey

TRAILHOUSE HICKORY







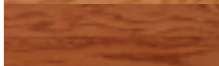

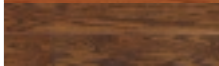





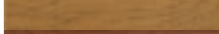



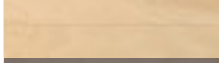



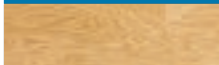

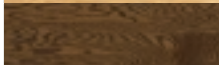





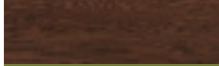

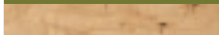



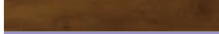



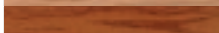









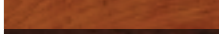

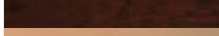





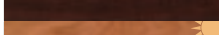

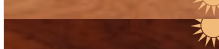


Vintage Hickory Rawhide

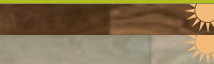











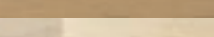





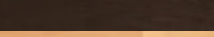





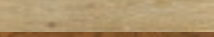





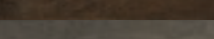




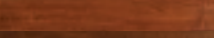


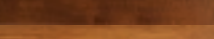





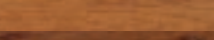




Vintage Hickory Golden Palomino

Vintage Hickory Bridle

Vintage Hickory Dark Canyon

Vintage Hickory Sterling Grey

SWATCH	SPECIES	COLOR	ITEM #	WIDTH	THICKNESS	SQ. FEET PER CARTON	SURFACE	SIDE & END TREATMENT	GLOSS	GROOVE	RADIANT HEAT?	PAGE #
HARRIS ONE												
	Red Oak	Natural	HE1030	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		Yes	8-11
			HE1000	5"		34						
	Red Oak	Colonial	HE1031	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		Yes	
			HE1001	5"		34						
	Red Oak	Dark Gunstock	HE1032	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		Yes	
			HE1002	5"		34						
	Red Oak	Bridle	HE1033	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		Yes	
			HE1003	5"		34						
	Red Oak	Charcoal	HE1034	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		Yes	
			HE1004	5"		34						
	*Vintage Hickory	Natural	HE1200	5"	3/8"	34	Smooth	Micro-Beveled	Satin		No	
	*Vintage Hickory	Caramel	HE1201	5"	3/8"	34	Smooth	Micro-Beveled	Satin		No	
	*Vintage Hickory	Cordovan	HE1202	5"	3/8"	34	Smooth	Micro-Beveled	Satin		No	
	*Vintage Maple	Natural	HE1630	3"	3/8"	29.5	Smooth	Micro-Beveled	Satin		No	
			HE1600	5"		34						
	*Vintage Maple	Smokey Grey	HE1601	5"	3/8"	34	Smooth	Micro-Beveled	Satin		No	
HOMESTEAD												
	Red Oak	Barley	HE2430	3"	3/8"	29.5	Smooth	Micro-Beveled	Ultra Low		Yes	12-15
			HE2400	5"		34						
	Red Oak	Rye	HE2431	3"	3/8"	29.5	Smooth	Micro-Beveled	Ultra Low		Yes	
			HE2401	5"		34						
	Red Oak	Ginger Glaze	HE2432	3"	3/8"	29.5	Smooth	Micro-Beveled	Ultra Low		Yes	
			HE2402	5"		34						
	Red Oak	Toasted Nutmeg	HE2433	3"	3/8"	29.5	Smooth	Micro-Beveled	Ultra Low		Yes	
			HE2403	5"		34						
	Red Oak	Cinnamon	HE2434	3"	3/8"	29.5	Smooth	Micro-Beveled	Ultra Low		Yes	
			HE2404	5"		34						
TRADITIONS ENGINEERED												
	*Rustic Pecan	Classic	HE2084	5"	3/8"	34	Smooth	Beveled	Semi-Gloss		No	16-17
	*Rustic Pecan	Golden	HE2085	5"	3/8"	34	Smooth	Beveled	Semi-Gloss		No	
	*Rustic Pecan	Mustang	HE2086	5"	3/8"	34	Smooth	Beveled	Semi-Gloss		No	
TRADITIONS SPRINGLOC												
	Red Oak	Natural	HE2500OK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	18-21
	Red Oak	Dark Gunstock	HE2502OK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	
	Red Oak	Colonial	HE2504OK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	
	Red Oak	Bridle	HE2505OK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	
	Red Oak	Sterling Grey	HE2506OK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	
	*Vintage Hickory	Natural	HE2530HK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	*Vintage Hickory	Caramel	HE2531HK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	*Vintage Hickory	Cappuccino	HE2532HK48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	*Vintage Maple	Natural	HE2520MP48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	*Vintage Maple	Caramel	HE2521MP48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	*Vintage Maple	Cappuccino	HE2522MP48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		No	
	American Cherry	Natural	HE2540AC48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	
	Walnut	Natural Glaze	HE2550WN48	4-3/4"	3/8"	33	Smooth	Micro-Beveled	Satin		Yes	

SWATCH	SPECIES	COLOR	ITEM #	WIDTH	THICKNESS	SQ. FEET PER CARTON	SURFACE	SIDE & END TREATMENT	GLOSS	GROOVE	RADIANT HEAT?	PAGE #
ASPEN												
	Walnut	Willow	HE2334	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		Yes	22-25
	Walnut	Alpine	HE2333	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		Yes	
	*Vintage White Oak	Castle Creek	HE2335	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		Yes	
	*Vintage White Oak	Cascade	HE2336	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		Yes	
	*Vintage Hickory	Shadewood	HE2337	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
	*Vintage Hickory	Ashcroft	HE2338	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
	*Vintage Hickory	Roaring Fork	HE2331	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
	*Vintage Hickory	Silverdale	HE2330	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
	*Vintage Maple	Monarch	HE2339	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
	*Vintage Maple	Snowcap	HE2332	5"	3/8"	34	Smooth	Micro-Beveled	Ultra Low		No	
ONE CONTOURS												
	Red Oak	Toasted Chestnut	HE6500	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		Yes	26-29
	Red Oak	Forged Ember	HE6501	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		Yes	
	Vintage Hickory	Stonewashed	HE6550	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		No	
	Vintage Hickory	Worn Taupe	HE6551	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		No	
	Vintage Hickory	Burnt Sienna	HE6552	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		No	
	Vintage Hickory	Spiced Umber	HE6553	6-1/2"	3/8"	33.3	Textured	Textured Edges/Ends	Matte		No	
FOOTHILLS												
	*Vintage White Oak	Tumbled Pebble	HE2450	5"	3/8"	34	Textured	Micro-Beveled	Matte		Yes	30-33
	*Vintage Hickory	Copper Rock	HE2451	5"	3/8"	34	Textured	Micro-Beveled	Matte		No	
	*Vintage Hickory	Bronzed Sandstone	HE2452	5"	3/8"	34	Textured	Micro-Beveled	Matte		No	
	*Vintage Hickory	Silver Moss	HE2453	5"	3/8"	34	Textured	Micro-Beveled	Matte		No	
	*Vintage Hickory	Weathered Limestone	HE2454	5"	3/8"	34	Textured	Micro-Beveled	Matte		No	
SPRINGLOC TODAY												
	Yellow Birch	Wheat	HE2610	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	34-37
	Yellow Birch	Rum	HE2611	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	
	Yellow Birch	Sable	HE2612	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Caramel	HE2600	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Mustang Brown	HE2601	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Dark Cognac	HE2602	4-3/4"	3/8"	33	Textured	Sculpted Bevels	Matte		No	
TRAILHOUSE HICKORY												
	*Vintage Hickory	Rawhide	HE2301HK50	5"	3/8"	34	Textured	Sculpted Bevels	Matte		No	38-41
	*Vintage Hickory	Golden Palomino	HE2302HK50	5"	3/8"	34	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Bridle	HE2303HK50	5"	3/8"	34	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Dark Canyon	HE2304HK50	5"	3/8"	34	Textured	Sculpted Bevels	Matte		No	
	*Vintage Hickory	Sterling Grey	HE2305	5"	3/8"	34	Textured	Sculpted Bevels	Matte		No	



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