For nearly 120 years, Harris Wood has been hand crafting hardwood flooring of exceptional quality. Through two World Wars, two recessions, man’s first flight and man on the moon... the Harris Brand has stood the true test of time. As a full line, American-owned, domestic hardwood flooring manufacturer, Harris Wood is proud to continue the tradition of excellence on which it was founded.
ABOUT HARRIS WOOD

HARRIS WOOD FLOORS, NATURALLY

• Our floors have been made since 1898 in East Tennessee near the Great Smoky Mountains National Park where environmental responsibility is a serious matter.
• Our wood is harvested within 500 miles of our factory reducing transport and handling.
• Domestically sourced only from well managed renewable, sustainable hardwood forests.

1898
The small lumber company focused on supplying construction materials to the building industry.

1902
Allen Harris, son of William Harris, drove business with marketing parquet strip flooring in New York City.

1914-1945
World Wars I/II and Great Depression Years: Boom or bust housing markets lead Harris to manufacture various products such as on-base Army house flooring, persimmon golf club shafts, cannon rods, wagon wheel spokes, broom handles, 22 million tent stakes, dummy shells, and military Radio Promixity Fuse Projectors.

1952
Began manufacturing Unfinished Bondwood Parquet which came to be one of the most popular flooring choices with hundreds of millions of square feet installed all over the world.

1980s
Began manufacturing Engineered Tongue & Groove Plank Flooring. Installed UV Cured Urethane prefinishing line for Solid and Engineered flooring.

1989
Major expansion by building a new $45 million state-of-the-art manufacturing facility in Johnson City, TN.

1990s
Began manufacturing Engineered Tongue & Groove Plank Flooring. Installed UV Cured Urethane prefinishing line for Solid and Engineered flooring.

2007
Introduced new VANGUARD 5G manufacturing capability which led to the introduction of a glues based engineered product line.

2010
Introduced FinishLoc advanced system as “Loc” in and protect the finish.

2012
Expanded product offering with Natural Cork Engineered Plank.

2014
Acquired by Q.E.P. Co., Inc allowing Harris Wood to return to its roots as a leading hardwood flooring supplier.

2015
Invested in mechanical sanding process and upgraded wood texturing capabilities.

2016
Invested in finishing improvements which will reduce virtually all waste during the finishing process. State of the art lighting upgrades to reduce energy consumption by 75%.

HARRIS WOOD MANUFACTURING CO. (est. 1898) Founded by William Pond Harris in Johnson City, Tennessee.

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100% natural real hardwood 5-ply engineered flooring - no composites.
Produced using environmentally friendly manufacturing processes - 100% of the tree is used either as flooring or as fuel for our factory.
CARB 9320 ULEF Compliant - the strictest U.S. guidelines for formaldehyde emissions, and additionally are manufactured using ULEF adhesives.

FloorScore Certified - Indoor Air Quality Certified to SCS - EC103. 2014 meeting school classroom and private office parameters, and emissions criteria of LEEDs-4.1, CHPS, the Green Guide for Health Care, and recognized by a long list of healthy building programs.

Won Best New Product, Surfaces International Trade Show: Aspen White Oak Cut Creek.

Expanded into wider width market with Harris Contours

Independent certification since 2012
Made in the USA for 119 years, and still going strong.
SELECTING THE RIGHT FLOOR

VERSATILE
- Surface options to choose from Smooth to Textured, Scraped, and Wirebrushed
- Only American Species - Red and White Oak, Maple, Hickory, Pecan, Birch, American Cherry, Walnut
- Various widths available ranging from 3” to 6-1/2” - All in Random Lengths

INVITING & SAFE
- A product of nature that adds a warm, comforting feel to any room
- Comfortable underfoot all year long, less synthetic/plastic feeling than some laminates
- Hygro-allergenic, does not trap dust and allergens like carpet

DURABLE
- Durable 5 - balanced ply cross directional engineered real hardwood construction
- More stable than a solid wood floor, allows use where Solid wood flooring can’t
- Warranties ranging from 25 years to “Lifetime” depending on the collection
- Easily cleaned with a broom, microfiber mop, or non-beater bar type vacuum

FINISH LOC®
Available on Harris Wood Floors * exclusively, is an advanced, proprietary finish system containing millions of microscopic particles that form a shield to “Loc” in and protect the finish. Traditional finishes allow dirt particles and stains to penetrate which leads to dull, scuffed floors overtime.

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Quality smooth surface engineered T&G wood flooring for the competitive builder market

Aluminum Oxide Finish

Smooth • Satin Gloss

3” or 5” widths • 3/8” thick

12” to 46-1/4” Random Lengths

25 Year Residential Finish & Lifetime Structural Warranty

For full Product Line Specifications, see page 42
Matte ultra-low gloss smooth surface engineered T&G wood flooring

FinishLoc®
Smooth • Ultra Low Gloss
3” or 5” widths • 3/8” thick
12” to 46-1/4” Random Lengths
Lifetime Residential Finish & Structural Warranty
For full Product Line Specifications, see page 42
Rustic Pecan smooth surface engineered
T&G wood flooring

FinishLoc®
Smooth • Semi-Gloss
5” widths • 3/8” thick
12” to 46-1/4” Random Lengths
Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 42
Smooth surface user friendly SL-Locking engineered wood flooring

FinishLoc®
Smooth • Satin Gloss
4-3/4” widths • 3/8” thick
12” to 46-1/4” Random Lengths
Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 42
TRADITIONS SPRING LOC

- Red Oak Natural
- Red Oak Dark Candlestick
- Red Oak Colonial
- Red Oak Stone
- Red Oak Sterling Grey
- Vintage Hickory Viking
- Vintage Hickory Cappuccino
- Vintage Maple Cappuccino
- Vintage Maple Natural
- Vintage Maple Caramel
- American Cherry Natural
- Walnut Natural Glaze

- Vintage Maple Natural
- Vintage Maple Cappuccino
- Vintage Maple Caramel
- American Cherry Natural
- Walnut Natural Glaze
Smooth surface engineered T&G wood flooring reminiscent of old oiled ultra-low gloss floors

FinishLoc®
Smooth • Ultra Low Gloss
5” widths • 3/8” thick
12” to 46-1/4” Random Lengths
Lifetime Residential Finish & Structural Warranty
For full Product Line Specifications, see page 43
Subtly textured wide-plank engineered T&G wood flooring

Aluminum Oxide Finish
Textured • Matte Gloss
6-1/2" widths • 3/8" thick
12" to 46-1/4" Random Lengths
25 Year Residential Finish & Lifetime Structural Warranty

For full Product Line Specifications, see page 43
O

ONE CONTOURS

Red Oak, Toasted Chestnut
Red Oak, Forged Ember
Vintage Hickory, Stonewashed
Vintage Hickory, Worn Taupe
Vintage Hickory, Burnt Sienna
Vintage Hickory, Spiced Umber
Subtly wire-brushed surface engineered T&G wood flooring

FinishLoc®
Textured • Matte Gloss
5" widths • 3/8" thick
12" to 46-1/4" Random Lengths
Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43
Textured surface user friendly
SL-Locking engineered wood flooring

FinishLoc®
Textured • Matte Gloss
4-3/4” widths • 3/8” thick
12” to 46-1/4” Random Lengths
Lifetime Residential Finish & Structural Warranty
For full Product Line Specifications, see page 43
Rustic, heavily worn textured surface engineered T&G wood flooring

FinishLoc®
Textured • Matte Gloss
5" widths • 3/8" thick
12" to 46-1/4" Random Lengths
Lifetime Residential Finish & Structural Warranty

For full Product Line Specifications, see page 43
**PRODUCT SPECIFICATIONS**

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<td>*Red Oak</td>
<td>Natural HE1000 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
<td>Yes</td>
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<td>*Red Oak</td>
<td>Colonial HE1004 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<td>*Red Oak</td>
<td>Natural HE1030 3&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<td>*American Hickory</td>
<td>Natural HE1600 5&quot; 3/8&quot; 34 Textured Micro-Beveled Matte</td>
<td>Yes</td>
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<tr>
<td>*American Hickory</td>
<td>Roaring Fork HE2331 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<tr>
<td>*Yellow Birch</td>
<td>Sable HE2612 4-3/4&quot; 3/8&quot; 33 Textured Sculpted Bevels Matte</td>
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<td>*Walnut</td>
<td>Alpine HE2333 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<td>*Dark Oak</td>
<td>Natural HE2304HK50 5&quot; 3/8&quot; 34 Textured Sculpted Bevels Matte</td>
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<td>*Dark Oak</td>
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<tbody>
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<td>*Vintage White Oak</td>
<td>Natural HE2330 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<td>*Vintage White Oak</td>
<td>Cascade HE2339 5&quot; 3/8&quot; 34 Smooth Micro-Beveled Ultra Low</td>
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<td>*Red Oak</td>
<td>Natural HE2404 4-3/4&quot; 3/8&quot; 33 Smooth Micro-Beveled Ultra Low</td>
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<td>Colonial HE2403 4-3/8&quot; 33 Smooth Micro-Beveled Ultra Low</td>
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<td>Natural HE2402 4-3/8&quot; 33 Smooth Micro-Beveled Ultra Low</td>
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<td>Brute HE2401 4-3/8&quot; 33 Smooth Micro-Beveled Ultra Low</td>
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<td>Charcoal HE2400 4-3/8&quot; 33 Smooth Micro-Beveled Ultra Low</td>
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