In 1938, the carpet industry had just begun to use liquid latex for carpet seaming and repair. The newly formed Roberts Company developed a new latex formula of its own and labeled it Rubber-edge, laying the groundwork for today's thriving Adhesives Division of Roberts Consolidated Industries, Inc.

Roberts continued with innovations in the industry and pioneered the Double Bond Carpet Installation method which is now a recognized standard that has stood the test of time. Roberts has been a leader in the manufacturing of adhesives ever since, producing its first solvent free adhesive in the 1980’s and continuing to develop environmentally friendly products.

With locations and product lines known and used throughout the world, Roberts has been recognized as the premier brand of adhesives, carpet installation tools and accessories. Worldwide, the Roberts name continues to be the manufacturer of choice for installation professionals who demand quality and reliability.

Supporting Professional Installers Since 1938

CONTENTS

Multipurpose Adhesives

Carpet Adhesives

Resilient Adhesives

Wood Adhesives

Specialty Adhesives

Adhesive Cleaners

Adhesive Reference Chart

Trowel Chart

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ActionBac® is a registered trademark of Propex Operating Company, LLC | Enhancer™ is a trademark of The Dow Chemical Company | SoftBac® is a registered trademark of Shaw Industries, Inc.
Roberts® Moisture Control Adhesives
Enhanced, superior-grade adhesives made to withstand up to 10 lbs. moisture vapor emission rates (MVER) and up to 90% relative humidity (RH), over newly poured concrete with declining values. This improvement simplifies the moisture mitigation process:
SAVE TIME. SAVE STEPS. SAVE MONEY.

GoldGuard® Antimicrobial Technology
Roberts two-tier antimicrobial protection system for both the wet and dry state inhibits the growth of mold, mildew and odor causing bacteria.

CRI Green Label +Plus®
These adhesives have been rigorously tested and meet the most stringent criteria for low chemical emissions and are among the lowest emitting VOC products in the market.

Enviro Friendly
Environmentally conscious products manufactured by a company committed to protect and sustain our environment.

LEED® U.S. Green Building Council
Many of our adhesives contribute one or more points in the LEED® rating system. The LEED green building certification program is the nationally accepted benchmark for the design, construction, and operation of green buildings.

Roberts Consolidated actively participates with governing agencies and organizations to establish the highest standards for environmentally conscientious products. We seek continuous improvement in our product development to globally offer the most ecologically responsible products.

ADHESIVE SOLUTIONS

INDUSTRY PARTNERSHIPS
3300 Multipurpose Adhesive

**Superior**

- Moisture Control – Up to 8 lbs. MVER / 85% RH
- NFPA Class A / UBC Class 1 Fire Ratings
- Aggressive grab for reduced bubbling and curling
- Excellent rebound properties
- Ideal for direct and double bond installations
- Traffic - Heavy commercial

Roberts 3300 is a superior performing, high solids multipurpose adhesive formulated for the installation of hard-to-bond commercial carpet. Plus most types of felt-backed, fiber-backed and paper-backed resilient floor coverings. VOC: < 1 g/L.

**Open Time:** Up to 30 min.  **Working Time:** Up to 60 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3300-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

**Available Sizes**

1/16" x 1/16" x 3/32"
1/16" x 1/16" x 1/16"

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3085 Multipurpose Adhesive

**Preferred**

- NFPA Class A / UBC Class 1 Fire Ratings
- Great adjustability time with a strong bond when cured
- Excellent for pattern carpets
- Traffic - Heavy residential / Moderate commercial

Roberts 3085 is a high performance commercial-grade adhesive developed for the direct glue installation of most commercial carpets. It offers great adjustability time and once dry, a very strong bond to hold pattern carpets in place. VOC: < 1 g/L.

**Open Time:** Up to 40 min.  **Working Time:** Up to 70 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3085-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>3085-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>3085-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>

**Available Sizes**

1/16" x 1/16" x 1/16"
3080 Multipurpose Adhesive

**PREFERRED**
- NFPA Class A / UBC Class 1 Fire Ratings
- Quick leg development
- Strong bond strength
- High tack and fast setting
- Traffic - Heavy residential / Moderate commercial

Roberts 3080 is a fast setting, mid-range adhesive that offers a reduced open time and quick leg development. It is the perfect adhesive for jobs that require quick installation times. VOC: < 1 g/L.

**Open Time:** Up to 30 min.  **Working Time:** Up to 50 min.

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>R3080-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

### TROWELS

- 1/8” x 1/8” x 1/16”
- 1/8” x 1/8” x 1/16”
- 1/16” x 1/16” x 1/16”

3000 Multipurpose Adhesive

**PRIMARY**
- NFPA Class A / UBC Class 1 Fire Ratings
- Optimal open time for positioning for felt-back sheet vinyl
- Exhibits good tack for most types of carpet
- Traffic - Moderate residential / Light commercial

Roberts 3000 is a contract-grade adhesive formulated for the installation of most types of commercial carpet and felt-backed sheet vinyl. Formulated with a longer open time for optimal positioning of felt-backed vinyl flooring, plus develops tack for the installation of rigid-backed carpets.

VOC: < 1 g/L.

**Open Time:** Up to 60 min.  **Working Time:** Up to 90 min.

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
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<td>5 Gallon</td>
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</tr>
<tr>
<td>3000-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>3000-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
</tbody>
</table>

### TROWELS

- 1/16” x 1/16” x 3/32”
- 1/8” x 1/8” x 1/16”
- 1/16” x 1/16” x 1/16”

3050 Multipurpose Adhesive

**PRIMARY**
- NFPA Class A / UBC Class 1 Fire Ratings
- Fast tacking, contract-grade formula
- Low odor and VOC compliant
- Traffic - Moderate residential / Light commercial

Roberts 3050 is an economical, low VOC adhesive developed for the installation of carpet and felt-backed sheet vinyl. Roberts 3050 is a fast tacking, efficient adhesive. VOC: < 1 g/L.

**Open Time:** Up to 45 min.  **Working Time:** Up to 90 min.

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3050-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

### TROWELS

- 1/8” x 1/8” x 1/16”
- 1/16” x 1/16” x 3/32”
- 1/16” x 1/16” x 1/16”
Carpet Adhesives

3095 Carpet Adhesive

**SUPERIOR**
- MOISTURE CONTROL – Up to 10 lbs. MVER / 90% RH
- High tack and fast grab
- Direct and double bond installations
- Traffic - Heavy commercial

Roberts 3095 is a commercial-grade carpet adhesive developed for the most demanding carpet installations, including broadloom carpet. Roberts 3095 is an excellent adhesive for direct or double bond/stick installation methods. VOC: < 1 g/L.

**Open Time:** Up to 20 min.  **Working Time:** Up to 40 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3095-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>3095-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
</tbody>
</table>

3900 Carpet Adhesive

**PREFERRED**
- Great up front tack and strong bond
- Holds stiff, rigid carpets
- Traffic - Heavy residential / Moderate commercial

Roberts 3900 is a high performing direct glue down carpet adhesive recommended for light to heavy traffic. 3900 is a rapid grabbing adhesive to assist in holding stiff carpets in place during installation and is specifically designed with the desired characteristics for commercial carpet installations. VOC: < 1 g/L.

**Open Time:** Up to 25 min.  **Working Time:** Up to 45 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3900-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>
3500 Carpet Adhesive

**Primary**
- Extended open time for pattern matching and re-positioning
- Excellent choice for dry climates
- Traffic - Moderate residential / Light commercial

Roberts 3500 is a direct glue down carpet adhesive recommended for residential to light commercial traffic. Its extended open time allows plenty of time to install carpet and is also great for dry, non-humid regions where a longer open time is necessary. VOC: < 1 g/L.

**Open Time:** Up to 50 min.  **Working Time:** Up to 80 min.

### Available Sizes

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3500-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

### Trowels

- 1/8" x 1/8" x 1/16"
- 3/32" x 3/32" x 3/32"

---

6300 Pressure Sensitive Adhesive

**Superior**
- MOISTURE CONTROL – Up to 10 lbs. MVER / 90% RH
- Releasable or permanent installations
- High shear strength and exceptional plasticizer migration resistant
- Traffic - Heavy commercial

Roberts 6300 is a high performance pressure sensitive adhesive which may be used to install carpet tiles, commercial carpet cushion, fiberglass reinforced sheet vinyl, luxury vinyl tiles and heterogeneous sheet vinyl and tile. This product dries quickly and offers a high shear strength making it the adhesive of choice for commercial installations where performance is key. VOC: 10 g/L.

**Permanent Install Open Time:** Up to 20 min.  **Working Time:** Up to 40 min.

**Releasable Install Tack Time:** Approx. 45 min.

### Available Sizes

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
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<tbody>
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<td>4 Gallon</td>
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</tr>
<tr>
<td>R6300-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
</tbody>
</table>

### Trowels

- 1/16" x 1/16" x 1/16"
- Medium Nap Roller

---

6280 Pressure Sensitive Adhesive

**Preferred**
- Permanent or releasable installations
- Good plasticizer migration resistance
- Works with a variety of flooring types
- Traffic - Heavy residential / Moderate commercial

Roberts 6280 is an acrylic pressure sensitive adhesive with good plasticizer migration resistance. It may be used as a releasable/repositionable adhesive or as a permanent installation, if flooring is installed while adhesive is still wet. VOC: < 1 g/L.

**Permanent Open Time:** Up to 20 min.  **Working Time:** Up to 24 hrs.

**Releasable Tack Time:** Approx. 60 min.

### Available Sizes

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
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</thead>
<tbody>
<tr>
<td>R6280-4</td>
<td>4 Gallon</td>
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</tr>
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<td>R6280-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>R6280-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>

### Trowels

- 1/16" x 1/16" x 1/16"
- Medium Nap Roller
## 6030 Outdoor Carpet Adhesive

**Superior**
- High strength and rapid setting
- Waterproof once cured
- OTC Clean Air Act compliant
- Ideal for patios, boats and decks

Roberts 6030 is a professional grade, solvent-based adhesive for the installation of most types of outdoor carpets and artificial turf. This adhesive develops a strong initial grab to hold carpets in place, and resists all types of weather conditions for a strong long-term bond. VOC: 217 g/L.

**Extremely Flammable**

| Open Time: Up to 15 min. | Working Time: Up to 30 min. |

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
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</thead>
<tbody>
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<td>4 Gallon</td>
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</tr>
<tr>
<td>R6030-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
</tbody>
</table>

### Available Sizes

- 1/8" x 1/8" x 1/16"
- 1/8" x 1/8" x 1/8"
- 3/32" x 3/32" x 3/32"

## 6040 Outdoor Carpet Adhesive

**Superior**
- High strength solvent-based and waterproof
- Sets rapidly for a secure bond
- Permanent installation of outdoor carpet and artificial turf

Roberts 6040 is a superior grade carpet adhesive developed for exterior installations of most types of outdoor commercial carpets and artificial turf. VOC: 352 g/L.

**Extremely Flammable**

| Open Time: Up to 15 min. | Working Time: Up to 30 min. |

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
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</thead>
<tbody>
<tr>
<td>R6040-4</td>
<td>4 Gallon</td>
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</tbody>
</table>

### Available Sizes

- 1/8" x 1/8" x 1/16"
- 1/8" x 1/8" x 1/8"
- 1/8" x 1/8" x 1/8"

## 6700 Indoor/Outdoor Carpet Adhesive

**Superior**
- Solvent-free, non-flammable, low VOC
- Excellent moisture resistance when cured
- Ideal for decks, sunrooms and basements

Roberts 6700 is a solvent-free adhesive designed for the exterior or interior installation of indoor/outdoor carpet. This adhesive is ideal for interior patios or sunrooms, as well as basements. VOC: < 1 g/L.

**Open Time:** Up to 30 min.  
**Working Time:** Up to 60 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6700-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>6700-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>6700-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>

### Available Sizes

- 1/8" x 1/8" x 1/16"
- 1/8" x 1/8" x 1/8"
- 3/32" x 3/32" x 3/32"
5015 Carpet Pad Adhesive

**SUPERIOR**

- Fast bonding for permanent installations
- Great residual tack and high shear strength
- Short open time – up to 5 minutes
- Low VOC and OTC Clean Air Act compliant

Roberts 5015 is an adhesive with a strong initial grab to hold carpet pads in place quickly. 5015 is a superior adhesive developed for the adherence of carpet pads prior to the installation of stretch-in carpet. **VOC: < 1 g/L. EXTREMELY FLAMMABLE**

**Coverage:** Up to 700 lineal feet per gallon, depending on application method

**Open Time:** Up to 5 min.  **Working Time:** Up to 30 min.

4020 Carpet Pad Adhesive

**SUPERIOR**

- Superior wet grab for easy installations
- Powerful initial tack and high strength
- Rapid installation with a permanent bond

Roberts 4020 is a solvent-based adhesive with powerful initial tack and high shear strength to prevent movement of padding during carpet installation. This superior, permanent bonding adhesive was developed for quick installations in both residential and commercial applications. **VOC: 520 g/L. EXTREMELY FLAMMABLE**

**Coverage:** Up to 700 lineal feet per gallon, depending on application method

**Open Time:** Up to 5 min.  **Working Time:** Up to 60 min.

4002 Latex Carpet Pad Adhesive

**PREFERRED**

- Prevents pad movement for trouble-free installations
- Permanent bond to porous and non-porous substrates
- Fast grabbing and quick drying

Roberts 4002 is a solvent-free, latex based, enviro-friendly carpet pad adhesive developed to quickly bond carpet pads to subfloors in stretch-in carpet installations. 4002 provides a permanent bond to porous and non-porous substrates. **VOC: < 1 g/L.**

**Coverage:** Up to 700 lineal feet per gallon, depending on application method

**Open Time:** Up to 15 min.  **Working Time:** Up to 45 min.

1000 Seam Adhesive Dispenser

- Designed to apply seam sealer to the seams of carpet and vinyl flooring
- Use with the “stepped” applicator tip for best results
- Holds up to 8 ounces
**8015 Universal Carpet Seam Sealer**

**SUPERIOR**
- Fast drying solvent-free formula
- UV tracers for easy identification
- Suitable for all types of carpet, including vinyl-backed carpets
- Can be used on both direct- and double-bond applications as a seam adhesive

Roberts 8015 is a solvent-free universal carpet sealer developed for seaming most types of carpets to include vinyl backed and to prevent edge raveling. May also be used to repair bubbles in installations. VOC: < 1 g/L.

**Coverage:** Up to 660 lineal feet per quart  
**Open Time:** Up to 10 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8015-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
<tr>
<td>8015-A</td>
<td>8 Ounces</td>
<td>12</td>
</tr>
</tbody>
</table>


**8502 Latex Carpet Seam Sealer**

**PREFERRED**
- Binds/seals carpet edges to prevent raveling
- UV tracers for easy detection
- Use to apply new backings to area rugs
- Provides enhanced slip resistance

Roberts 8502 is a natural latex adhesive recommended for seam sealing carpets, sealing raw edges, binding, strengthening worn backings and applying new backings on area rugs. Roberts 8502 may also increase slip resistance on mats or rugs and contains a UV tracer for easy detection. VOC: < 1 g/L.

**Coverage:** Up to 725 lineal feet per quart  
**Open Time:** Up to 10 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8502-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>8502-0</td>
<td>1 Quart</td>
<td>12</td>
</tr>
</tbody>
</table>


**8415 Carpet Seam Sealer**

**PREFERRED**
- Fast drying, superior permanent bond — Prevents edge raveling and seals seams
- For direct-glue and double-glue down installations
- UV tracers for easy detection of use

Roberts 8415 is a solvent-based commercial grade adhesive developed to seam most types of carpet and to prevent edge raveling. May also be used to repair bubbles in installations. VOC: 573 g/L. **EXTREMELY FLAMMABLE**

**Coverage:** Up to 660 lineal feet per quart  
**Open Time:** Up to 10 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8415-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>


**5200 Carpet Seam Sealer**

**PREFERRED**
- High strength and ultra fast drying formula
- UV tracers for easy identification
- OTC Clean Air Act compliant
- Dries clear and forms a permanent bond

Roberts 5200 is a commercial-grade seam sealer developed to seam most types of carpets and to prevent edge raveling. 5200 may also be used to repair bubbles in existing installations. VOC: 226 g/L. **EXTREMELY FLAMMABLE**

**Coverage:** Up to 660 lineal feet per quart  
**Open Time:** Up to 10 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
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</thead>
<tbody>
<tr>
<td>R5200-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>
Roberts 7350 is a high quality, high solids, cross-linking formulation designed specifically for installing luxury/solid vinyl tiles and planks. This powerhouse pressure sensitive adhesive has tremendous bond and shear strength – ideal for use with large format vinyl tiles, plus it has excellent moisture and plasticizer migration resistance. Roberts 7350 can also be used to adhere carpet tiles and specialty vinyl flooring underlayment, such as Roberts Cork Pro Plus, to the subfloor. It may also be used to install VCT, homogeneous and heterogeneous sheet flooring. VOC: 11 g/L.

Permanent Open Time: Up to 20 mins.
Working Time: Up to 40 mins.
Releasable Tack Time: Up to 45 mins.
7901 Acrylic Vinyl Flooring Adhesive

**SUPERIOR**
- MOISTURE CONTROL – Up to 8 lbs. MVER / 85% RH
- Excellent initial grab and early bond strength
- Firm setting transitional pressure sensitive
- Excellent Plasticizer migration resistance
- Traffic - Heavy commercial

Roberts 7901 offers up front pressure sensitive characteristics, then turns to a hard set and develops a strong bond to withstand heavy rolling loads. Designed for the installation of most vinyl floor coverings and carpets, and offers the flexibility of installing over porous and nonporous substrates. VOC: 10 g/L.

**Open Time:** Up to 1 hr.  **Working Time:** 1-2 hrs.

---

2310 Resilient Flooring Adhesive

**SUPERIOR**
- Ideal for fiberglass-backed sheet vinyl and luxury vinyl tile (up to 12” x 12”)
- Permanent or releasable installation
- Pressure sensitive; remains tacky
- Traffic - Residential / Moderate commercial

Roberts 2310 is formulated with the desired tack and flexible working time for fiberglass-backed sheet vinyl and luxury vinyl tile; heterogeneous sheet vinyl and modular carpet. VOC: < 1 g/L.

**Permanent Install Open Time:** Up to 25 min.  **Working Time:** Up to 45 min.  **Releasable Install Tack Time:** Approx 50 min.

---

2001 Felt-Back Sheet Vinyl Adhesive

**SUPERIOR**
- Developed specifically for felt-backed sheet vinyl
- Optimal working time for positioning
- Traffic - Residential / Moderate commercial

Roberts 2001 is a superior, commercial-grade, felt-backed sheet vinyl adhesive. This adhesive was developed with the optimum open time and working time for the positioning of felt-backed sheet vinyl flooring. VOC: < 1 g/L.

**Open Time:** Up to 25 min.  **Working Time:** Up to 45 min.
2057 VCT Adhesive

**SUPERIOR**

- MOISTURE CONTROL – Up to 8 lb. MVER / 85% RH
- Dries clear for visible chalk lines
- Good residual tack
- Extended working time
- Traffic - Heavy residential / Moderate commercial

Roberts 2057 is a clear thin spread adhesive designed for the installation of vinyl composition tile (VCT) in commercial applications. VOC: < 1 g/L.

**Open Time:** Up to 60 min.  **Working Time:** 8-12 hrs.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
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<tbody>
<tr>
<td>2057-4</td>
<td>4 Gallon</td>
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<tr>
<td>2057-1</td>
<td>1 Gallon</td>
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</tr>
<tr>
<td>2057-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>

Wall Base Adhesives

7200 Wall Base Adhesive

**SUPERIOR**

- Excellent holding power and great wet suction
- Strong initial grab for holding heavy rubber wall base
- Fast set-up and non-staining formula
- Easy application and cleanup

Roberts 7200 is a superior performing wall base adhesive with exceptional wet grab and rapid set-up for the fast installation of wall base. VOC: < 1 g/L.

**Open Time:** Up to 10 min.  **Working Time:** Up to 30 min.

<table>
<thead>
<tr>
<th>Item No.</th>
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<th>Pkg. Qty.</th>
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<td>7200-4</td>
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</tr>
<tr>
<td>7200-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>7200-30C</td>
<td>30 Ounces</td>
<td>12</td>
</tr>
<tr>
<td>7200-11C</td>
<td>11 Ounces</td>
<td>12</td>
</tr>
</tbody>
</table>
Wood Adhesives

1540 ALL-IN-ONE Urethane Flooring Adhesive

**SUPERIOR**
- ALL-IN-ONE: Sound reducer, moisture barrier, 1/8’ crack suppressant and bonding system
- Remains flexible to expand and contract with wood flooring
- Ideal for use over radiant heat subfloors

Roberts 1540 is a single step, 100% solids moisture-cure polyurethane adhesive formulated to bond engineered wood, solid wood and bamboo flooring. Roberts 1540 provides moisture vapor emissions control on concrete slabs (up to 20 lbs. MVER or 90% RH); once cured the adhesive forms a water-resistant membrane. It also bridges non-structural cracks in concrete (up to 1/8”). This adhesive suitable for use with radiant heat systems. VOC: < 1 g/L.

**Working Time:** Up to 120 min.  **Initial Cure:** 8-10 hrs.  **Final Cure:** 12 hr minimum

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>R1540-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

### TROWELS

- 3/8” x 5/16”
- 1/4” x 3/16” Tiger Tooth®
- 3/16” x 5/32”

1409 Wood Flooring Adhesive

**SUPERIOR**
- Permanent, tenacious bond with high elongation properties
- Cured adhesive is unaffected by moisture
- Excellent green grab, low VOC
- Suitable for rubber flooring installations
- Ideal for wood planks wider than 5”

A single component, moisture-cure urethane adhesive formulated to bond engineered wood, solid wood, bamboo and teak flooring to concrete, plywood and other approved substrates. Develops a permanent bond and remains flexible to withstand expansion and contraction of the flooring without stressing the adhesive. Suitable for all wood flooring that is intended for glue-down installations, plus it can be used for installing rubber flooring too.

**Open Time:** Up to 80 min.  **Working Time:** Up to 120 min.  **Cure Time:** 8-10 hrs.

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>R1409-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

### TROWELS

- 1/4” x 1/8” x 1/4”
- 1/4” x 1/8” x 1/4”
- 3/16” x 5/32”

IIC 70   STC 66   ΔIIC 22
**1407 Engineered Wood Flooring Adhesive**

**PREFERRED**
- Easy to trowel; great green grab; strong durable bond
- Available in cartridge sizes – Perfect for quick repairs and installing thresholds, wood stair nosing, wood risers, moldings, stair wood moldings and medallions
- Great for double bond installs; cork underlayment to subfloor / wood flooring to cork underlayment

Roberts 1407 is an acrylic urethane adhesive designed for the installation of engineered (up to 5” wide) wood flooring providing long term performance. Smooth and easy to trowel formula with great green strength for flooring placement. VOC: < 1 g/L.

**Open Time:** Up to 20 min.  **Working Time:** Up to 30 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1407-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>1407-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>1407-30C</td>
<td>30 Ounces</td>
<td>12</td>
</tr>
<tr>
<td>1407-10C</td>
<td>10 Ounces</td>
<td>12</td>
</tr>
</tbody>
</table>

**Trowels**
- 1/8” x 1/8” x 1/8”
- 1/4” x 1/4” x 1/4”

---

**1404 Wood Flooring Adhesive**

**PRIMARY**
- High solids formula with low moisture content
- Excellent initial grab and great trowel ridge holding
- Remains flexible and moves with the flooring

Roberts 1404 is an adhesive specifically designed to adhere 3-, 5- and 7-ply engineered wood flooring and pre-finished parquet. It develops an excellent initial tack to assist in holding boards in place during installation which makes installation easier. It remains flexible and moves with the wood as it reacts to environmental changes. VOC: < 1 g/L.

**Open Time:** Up to 15 min.  **Working Time:** Up to 40 min.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1404-4</td>
<td>4 Gallon</td>
<td>1</td>
</tr>
</tbody>
</table>

**Trowels**
- 1/8” x 1/8” x 1/8”
- 1/4” x 1/4” x 1/4”

---

**1406 Tongue & Groove Flooring Adhesive**

**SUPERIOR**
- Exceptional bond strength and fast drying; applies white and dries clear
- Meets the specifications of ANSI/HPVA Type II/D3

Roberts 1406 is a high strength PVA adhesive with specialized applicator tip for precise placement of the adhesive. VOC: < 1 g/L.

**Coverage:** Up to 400 lineal feet per pint.  **Assembly Time:** Within 5 min.  **Drying Time:** 12-24 hrs.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1406-P</td>
<td>1 Pint</td>
<td>12</td>
</tr>
</tbody>
</table>

**Shipped in a master pack of six kits with clip strip for easy display**

---

**10-33 Universal Putty Repair Kit**

- Quickly repair scratches, cracks and other damage on wood floors, vinyl floors and counters, wood cabinets, moldings and furniture
- 5 colors to custom mix and create unlimited shades to match any project

Shipped in a master pack of six kits with clip strip for easy display
 Specialty Adhesives

**8200 Spray Adhesive For Carpet Pads & More!**

**Superior**
- Tacks quickly with a web spray pattern
- Permanent or repositionable bond
- VOC compliant and meets OTC specifications
- Does not contain chlorofluorocarbons (CFCs), ozone depleting chemicals, or methylene chloride

Roberts 8200 is a fast tacking aerosol construction adhesive with the versatility to be used on a wide array of substrates. 8200 is formulated to bond to paper, cardboard, fabric, leather, foil, fiberglass to metal, drywall, masonry, wood and a variety of other substrates.

**Coverage:** Up to 100 ft² per 12 ounce can

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8200-12</td>
<td>12 Ounces</td>
<td>12</td>
</tr>
</tbody>
</table>

**Available Sizes**

**1331 Multipurpose Primer**

**Preferred**
- Improves adhesion on porous substrates, plus peel and stick tiles and membranes
- Bonds to a variety of substrates, including gypsum, OSB metal
- Easy to apply with brush, roller or spray

Roberts 1331 is a high performing acrylic latex primer designed to seal porous surfaces, while enhancing and improving the bond performance of adhesives and peel and stick tiles and membranes. 1331 was designed to go over a variety of substrates, including cementitious, gypsum underlayments, adhesive residue, exterior decks, and well bonded epoxy coating. VOC: < 1 g/L.

**Coverage:** Up to 400 ft² per gallon

**Drying Time:** 30-60 min.

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1331-5</td>
<td>5 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>1331-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
</tbody>
</table>

**Available Sizes**
**5900 Ceramic Tile Adhesive**

**PREFERRED**
- Premixed and ready-to-use
- Type I Mastic for floors and walls
- Spreads easily, dries fast, simple cleanup

Roberts 5900 Ceramic Tile Adhesive is a high performance, ready-to-use, Type I Mastic for installing ceramic, porcelain, natural stone, quarry and mosaic tile on floors and walls. It may be used for countertop, backsplash and shower wall installations, too. 5900 spreads effortlessly, sets quickly and is easy to clean up. VOC: 1 g/L.

**Open Time:** 20-35 min.  **Working Time:** 20-35 min.  **Drying Time:** 24 hrs.

**Available Sizes**

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Unit Size</th>
<th>Pkg. Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5900-3</td>
<td>3.5 Gallon</td>
<td>1</td>
</tr>
<tr>
<td>5900-1</td>
<td>1 Gallon</td>
<td>4</td>
</tr>
<tr>
<td>5900-0</td>
<td>1 Quart</td>
<td>6</td>
</tr>
</tbody>
</table>

**Trowels**
- 1/4" x 1/4" x 1/4"
- 3/16" x 5/32"
Adhesive Cleaners

5505 Urethane Adhesive Remover

**SUPERIOR**

- Quick and easy adhesive spot removal
- Extremely low odor
- Wipes are biodegradable
- Advanced technology formula

Roberts 5505 is a superior cleaner to aid in the removal of fresh and dried adhesive from flooring surfaces and tools. Also available as wipes. VOC: < 500 g/L.

<table>
<thead>
<tr>
<th>AVAILABLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Item No.</td>
</tr>
<tr>
<td>R5505</td>
</tr>
<tr>
<td>R5505-W</td>
</tr>
</tbody>
</table>

8000 Flooring and Adhesive Remover Concentrate

**SUPERIOR**

- Higher coverage rate – Up to 250 ft² per gallon (diluted)
- Fast acting concentrate
- Non-flammable, low odor, VOC and OTC Clean Air Act compliant

Roberts 8000 Remover is a concentrated environmentally-friendly formula developed to efficiently and effectively remove floor coverings and adhesives without harsh chemicals. This commercial strength product penetrates the floor covering to break down the adhesive for quick and easy removal. It is also ideal for stripping the toughest latex and acrylic adhesives from flooring surfaces. VOC: < 50 g/L.

<table>
<thead>
<tr>
<th>AVAILABLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Item No.</td>
</tr>
<tr>
<td>R8000-1</td>
</tr>
</tbody>
</table>

8100 Adhesive Remover

**SUPERIOR**

- VOC and OTC Clean Air Act compliant
- Professional strength, ready-to-use
- Low odor, non-flammable

Roberts 8100 is a VOC and OTC Clean Air Act compliant professional strength cleaner for the speedy removal of most adhesives and carpet seam sealers. VOC: < 45 g/L.

<table>
<thead>
<tr>
<th>AVAILABLE SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Item No.</td>
</tr>
<tr>
<td>R8100-24</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>----------------</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>3300 Superior</td>
</tr>
<tr>
<td>3085 Preferred</td>
</tr>
<tr>
<td>3080 Preferred</td>
</tr>
<tr>
<td>3000 Primary</td>
</tr>
<tr>
<td>3050 Primary</td>
</tr>
<tr>
<td>3095 Superior</td>
</tr>
<tr>
<td>3900 Preferred</td>
</tr>
<tr>
<td>3500 Primary</td>
</tr>
<tr>
<td>6300 Superior</td>
</tr>
<tr>
<td>6280 Preferred</td>
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<tr>
<td>6030 Superior</td>
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<tr>
<td>6040 Superior</td>
</tr>
<tr>
<td>6700 Superior</td>
</tr>
<tr>
<td>8015 Superior</td>
</tr>
<tr>
<td>8415 Preferred</td>
</tr>
<tr>
<td>5200 Preferred</td>
</tr>
<tr>
<td>7350 Superior</td>
</tr>
<tr>
<td>7901 Superior</td>
</tr>
<tr>
<td>2310 Superior</td>
</tr>
<tr>
<td>2001 Superior</td>
</tr>
<tr>
<td>2057 Preferred</td>
</tr>
<tr>
<td>7200 Superior</td>
</tr>
<tr>
<td>1540 Superior</td>
</tr>
<tr>
<td>1409 Superior</td>
</tr>
<tr>
<td>1407 Preferred</td>
</tr>
<tr>
<td>1404 Primary</td>
</tr>
<tr>
<td>1406 Superior</td>
</tr>
</tbody>
</table>
### TROWEL CHART

All trowels measure: Width x Depth x Space Apart

<table>
<thead>
<tr>
<th>Notch Size</th>
<th>Application</th>
<th>Item No.</th>
<th>Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot; x 1/8&quot; x 1/16&quot;</td>
<td>Carpet (polypropylene, woven)</td>
<td>49737, 10137-12</td>
<td>90-110 ft² per gallon</td>
</tr>
<tr>
<td>1/8&quot; x 1/8&quot; x 1/8&quot;</td>
<td>Carpet (polypropylene, woven)</td>
<td>n/a</td>
<td>65-75 ft² per gallon</td>
</tr>
<tr>
<td>3/32&quot; x 3/32&quot; x 3/32&quot;</td>
<td>Carpet (closed-celled urethane, Enhancer™), Carpet (vinyl backed broad-loom)</td>
<td>10-820, 10-833</td>
<td>100-120 ft² per gallon</td>
</tr>
<tr>
<td>1/16&quot; x 1/16&quot; x 3/32&quot;</td>
<td>Felt-Back Sheet Vinyl, Vinyl Composition Tile, Fiberglass Sheet &amp; Luxury Vinyl Tile</td>
<td>49736, 10121-12</td>
<td>160-180 ft² per gallon</td>
</tr>
<tr>
<td>1/16&quot; x 1/16&quot; x 1/16&quot;</td>
<td>Felt-Back Sheet Vinyl, Carpet Tile, Vinyl Tile &amp; Plank, Vinyl Tile Composition, Fiberglass Sheet &amp; Luxury Vinyl Tile</td>
<td>10-810, 10-823, 10125, 10-180 (DOUBLE SIDED)</td>
<td>170-190 ft² per gallon</td>
</tr>
<tr>
<td>1/16&quot; x 1/32&quot; x 1/32&quot;</td>
<td>Vinyl Tile &amp; Plank, VCT over VCT</td>
<td>10-816, 10-829, 10-180 (DOUBLE SIDED)</td>
<td>220-240 ft² per gallon</td>
</tr>
<tr>
<td>Medium Nap Roller</td>
<td>Luxury Vinyl Tile, Carpet Tile, Fiberglass-Backed Sheet Vinyl</td>
<td>n/a</td>
<td>Up to 350 ft² per gallon</td>
</tr>
<tr>
<td>3/16&quot; x 5/32&quot;</td>
<td>Wall Base (4&quot;)</td>
<td>10033</td>
<td>120-150 lineal feet per gallon 45-50 ft² per gallon</td>
</tr>
<tr>
<td>Snootle Applicator</td>
<td>Wall Base</td>
<td>10-981-25</td>
<td>40-60 lineal feet per 30 ounces</td>
</tr>
<tr>
<td>1/8&quot; x 1/8&quot; x 1/8&quot;</td>
<td>Wall Base, Prefinished Parquet</td>
<td>10123-12</td>
<td>100-150 lineal feet per gallon 70-80 ft² per gallon</td>
</tr>
<tr>
<td>1/4&quot; x 1/4&quot; x 1/4&quot;</td>
<td>Prefinished Engineered Wood (1/2&quot; thick)</td>
<td>49713Q, 10113Q</td>
<td>30-40 ft² per gallon</td>
</tr>
<tr>
<td>1/4&quot; x 1/4&quot; x 1/4&quot;</td>
<td>Prefinished Engineered Wood (1/2&quot; thick)</td>
<td>10142-12</td>
<td>45-55 ft² per gallon</td>
</tr>
<tr>
<td>3/8&quot; x 5/16&quot;</td>
<td>Wood Flooring (1/2&quot; to 3/4&quot; thick)</td>
<td>10143</td>
<td>25-30 ft² per gallon</td>
</tr>
<tr>
<td>1/4&quot; x 3/16&quot; Tiger Tooth®</td>
<td>Wood Flooring (1/2&quot; thick)</td>
<td>10144</td>
<td>30-35 ft² per gallon</td>
</tr>
</tbody>
</table>

The trowel notches shown are those typically recommended for the type of wall/flooring products being installed. They are normally the minimum size recommended. Consult wall/flooring manufacturer for their specific trowel recommendation. Surface conditions (roughness and porosity of surface/substrate) type of product and backing of product will ultimately determine the required trowel notch size and coverage.

See our Tool Catalog for a complete listing of our Carpet, Tile, Stone, Laminate, Wood and Vinyl installation tools and accessories.

The products and specifications listed in this catalog are current as of the printed date of this catalog and are subject to change. Refer to product data sheet and material safety data sheet for additional information.

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Customer Service: 866-435-8665  
Technical Assistance: 706-277-5294  
Access product data sheets, technical bulletins, warranties and SDS documents 24 hours a day, 7 days a week through our continuously updated website.